



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3281-4L08
Job Sheet 207295



Part No: D3281-4L08

Job Qty: 4 pcs

Part Name: Floor Protector, Aft RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/24/20

Job Tracking No:

Due Date: 4/23/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F IPP Rev. A 10.02.24 New Issue LL lpp Rev. B Add Step 105 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Purchasing	4 pcs	4/23/20		0.00	0.00	Purchasing - 1	APR 03 2020
							Purchasing - 2	
							Purchasing - 3	
140	Packaging 2-1 - Receive - B4B	4 pcs	4/23/20		0.00	0.00	Packaging 2 - 1 - B4B	APR 03 2020
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S268624



Part: D3281 - 4L08

Job No: 207295

Serial No/Batch: S268624

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/03/20

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4/2/2020

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
150 QC 6	4 pcs	4/23/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	APR 03 2020
				QC 6 - 81	
170 Packaging 3-1 - Stock - B4B	4 pcs	4/23/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	ST425
				Packaging 3 - 4 - B4B	APR 03 2020
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
180 QC 21 - SA	4 pcs	4/23/20	0.00 0.00	QC 21 - SA - 21 ✓	ST425
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - Purchasing POHB045934
 Descriptions: 140 - Receive & Inspect for Damage & Mat'l Certs
 150 - QC6- All purchased or subcontracted products
 170 - Identify as per dwg & Stock Location: _____
 180 - QC21- Final Inspection - Work Order Release

Patrick Lussier

DAS 21 APR 03 2020
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4/2/2020

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

PO Details

Canus Plastics Inc (ptf001-vc)



PO No: POHB045934

Line No: 4

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3281-4L08P	Floor Protector, Aft RH	4 pcs (1 ea)	110-Purchasing	S268622
MLEXS.118-90318-08	Lexan Sheet (Clear)	32 sf (8 ea)	110-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3281-4L08P	4	0	0
	MLEXS.118-90318-08	32	568	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045934**



Supplier: PTF001-VC
Canus Plastics Inc
128 Walgreen Road
Ottawa
ON
K0A 1L0 Canada
Phone: 613-831-4640
Fax: 613-831-4624

PO No: POHB045934
PO Date: 2/24/20
Due Date: 4/1/20
Purchase Order Revision:
Revision Date:
Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	207291	D3281-1L08P				Floor Protector, Fwd LH : Various STC's As per Dwg D3281 Rev. F	Firmed x4	-	4/1/20	4 pcs	0 pcs	4 pcs	\$137.50/pcs	\$550.00
											APR 03 2020			KE
2	207293	D3281-2L08P				Floor Protector, Fwd RH : Various STC's As Per Dwg D3281 Rev. F	Firmed x4	-	4/1/20	4 pcs	0 pcs	4 pcs	\$137.50/pcs	\$550.00
											APR 03 2020			KE
3	207294	D3281-3L08P				Floor Protector, Aft LH : Various STC's As per Dwg D3281 Rev. F	Firmed x4	-	4/1/20	4 pcs	0 pcs	4 pcs	\$117.50/pcs	\$470.00
											APR 03 2020			KE
4	207295	D3281-4L08P				Floor Protector, Aft RH : Various STC's As Per Dwg D3281 Rev. F	Firmed x4	-	4/1/20	4 pcs	0 pcs	4 pcs	\$117.50/pcs	\$470.00
											APR 03 2020			KE
Grand Total:													\$2,040.00	

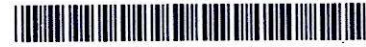
DAE
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Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045934



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Patrick Lussier

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Sheet 1 of 1[illegible]

SAE AS9102 First Article Inspection Form

Form 2: Product Accountability – Raw Material, Specifications and Special Process(es), Functional Testing

Sheet 1 of 1

1. Part Number D3281-4L082P	2 Part Name FLOOR PROTECTOR AFT RH CLEAR		2. Serial Number 2020-001		4. FAI Report Number FAIR-D3281-4L08P REV F
5. Material or Process Name	6. Specification Number	7. Code	8. Special Process Supplier Code	9. Customer Approval Verification (Yes/No/NA)	10. Certificate of Conformance number
LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR	REF. DART SPEC. MLEXS.118- 90318-08		N/A	N/A	N/A Supplied by Customer_ DART
11. Functional Test Procedure Number	12. Acceptance report number, if applicable				
13. Comments					
14. Prepared By Mark Perry Plas-Tech Fabrications			15. Date 3-31-2020		

SAE AS9102 First Article Inspection Form

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

Sheet 1 of 3

1. Part Number D3281-4L08P				2. Part Name FLOOR PROTECTOR, AFT RH CLEAR		3. Serial Number 2020-001	4. FAI Report FAIR-D3281-4L08P REV F
Characteristic Accountability				Inspection / Test Results			
5. Char No.	6. Reference Location	7. Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.
1	8A-SH3, Eng. Note 1		LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR REF. DART SPEC. MLEXS.118-90318-08	CHECKED AS OK			Material supplied by customer _ Dart Material Batch# S243120
2	8A-SH3, Eng. Note 2		FINISH: NONE	NOTED			
3	8A-SH3, Eng. Note 3		TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED	NOTED			
4	8A-SH3, Eng. Note 4		UNITS: INCHES UNLESS OTHERWISE NOTED	NOTED			
5	8A-SH3, Eng. Note 5		BREAK SHARP EDGES: 0.010 MAX	SCRAPED BOTH EDGES TO 0.010 MAX.			
6	8A-SH3, Eng. Note 6		IDENTIFICATION: IDENTIFY WITH DART P/N "D3281-4Lxx" AND B/N PER DART QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.	TEMPORARY DECAL ADDED TO PART			Final Identification to be completed by Dart per Eng. Note 6.
7	8A-SH3, Eng. Note 7		WEIGHT: D3281-1L03 = 0.87 Lbs.	1 LB			PLASTECH WEIGH SCALE IS +/- 1 LB ACCURACY.

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

 Sheet 2 of 3

1. Part Number D3281-4L08P				2. Part Name FLOOR PROTECTOR AFT RH CLEAR			3. Serial Number 2020-001	4. FAI Report FAIR-D3281-4L08P REV F
Characteristic Accountability				Inspection / Test Results				
5. Char No.	6. Reference Location	7. Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.	
8	8A-SH3, Eng. Note 8		THERMOFORM WITH MOULD D3281-4T1 PER DART QSI 022; TRIM AS SHOWN. MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED	0.093-0.109 CHECKED 4 PLACES	MOULD D3281-4T1			
9	6B-SH3		17.0	17.0				
10	4B-SH3		10.24 (REF)	10.17				
11	4C-SH3		1.76 (REF)	1.75				
12	4C-SH3		0.89 (REF)	0.77				
13	6C-SH3		MIN THICKNESS OF 0.050 ACCEPTABLE IN HATCHED AREA	0.078				
14	6C-SH3		17.7	17.7				
15	7B-SH3		14.3	14.27				
16	6D-SH3		14.73 TO BEND (REF)	14.77				

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

Sheet 3 of 3

1. Part Number D3281-4L08P				2. Part Name FLOOR PROTECTOR, AFT RH CLEAR			3. Serial Number 2020-001	4. FAI Report FAIR-D3281-4L02P REV F
Characteristic Accountability				Inspection / Test Results				
5. Char No.	6. Reference Location	7. Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.	
17	7D-SH3		0.95	0.94				
18	7D-SH3		0.50 (REF)	0.51				
The signature indicates that all characteristics are accounted for; meet drawing requirements or are properly documented for disposition.								
12. Prepared By Mark Perry, Plas-Tech Fabrications 						13. Date 3-31-2020		



128 WALGREEN ROAD, OTTAWA, ON K0A 1L0
PHONE-613-831-4640

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE

DATE: March 31, 2020

YOUR PURCHASE ORDER: PO HB045934

OUR INVOICE NO: 216650

LINE ITEM # 4

QUANTITY: 4

DAS
40
9-99

DESCRIPTION: FLOOR PROTECTOR AFT RH CLEAR FOR DWG D3281-4L08P REV F.

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:

DART QSI 018

PLASTECH PROCESS PR-01-01-D3281-4 REV 1.0 USING DWG D3281 REV F.

Note: USED 1.00 SHEETS - 32 SF OF PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF DART SPEC. M-ACRYLIC-S.125). BATCH# S151992.

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE

MARK PERRY, M.ENG.
PRESIDENT

CANUS PLASTICS INC.

3030 CONROY UNIT 107
OTTAWA ON K1G 6C2
Ph. (613) 232-2657 Fax (613) 232-6214
info@canusplastics.com
www.canusplastics.com

Packing Slip

0000218893

Date April 1, 2020
Customer P23336

Bill To: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Ship To: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Ph. (613) 632-3336

Ph. (613) 632-3336

PO Number	F.O.B.	Salesperson	Order Date	Order Number		
POHB045934	Our Dock	Mark Perry	March 31, 2020	0000218893		
Ship Via		Payment Terms	Reference			
Pick up						
Ordered by: P. LUSSIER						
Part Number	Description	Ordered	Shipped	B/O	Weight	Extended Weight
MFG	PART# D3281-1L08P; FLOOR PROTECTOR, FWD LH. AS PER DRAWING D3281 REV F	4	4 ✓			
MFG	PART# D3281-2L08P; FLOOR PROTECTOR, FWD RH. AS PER DRAWING D3281 REV F	4	4 ✓			
MFG	PART# D3281-3L08P; FLOOR PROTECTOR, AFT LH. AS PER DRAWING D3281 REV F	4	4 ✓			
MFG	PART# D3281-4L08P; FLOOR PROTECTOR, AFT RH. AS PER DRAWING D3281 REV F	4	4 ✓			
Date _____ Signature _____		Total		16		

RECEIVED

APR 02 2020

DART AEROSPACE LTD.

Fedex: 7701-4119-2837
1-Box